

Date: Friday, 5/25/2007 12:53:30 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOOR WINDOW
Job Number : 32689	
Estimate Number : 10848	
P.O. Number : N/A	Part Number : D3295041
This Issue : 5/25/2007 S.O. No. : N/A	Drawing Number : D3295 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : C
Previous Run : 32287	Material : N/A
	Due Date : 6/7/2007
Written By : _____	Qty: 20 Um: Each
Checked & Approved By : <u>Apr. 05. 28</u>	
Comment : Est. C 05.06.20 D3295-1 no longer made in-house KJ/JL	
M	
Est Rev:D Added DT8822 07-03-20 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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N/A 03735



Comment: Qty: 1.2500 sf(s)/Unit Total: 25.0000 sf(s)

Window

Pick:

Qty	Part Number	Description Batch
1	D3295-1	Window

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: make per drwg D3295 Rev.C

J.F. 07/06/03

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE

J.F. 07/06/03

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/06/05

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr if necessary

N/A 07/06/05

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOOR WINDOW

Job Number: 32689

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty

Part Number

Description

Batch

1

D2728-1

Decal

1324215

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1307106/05

Job Completion



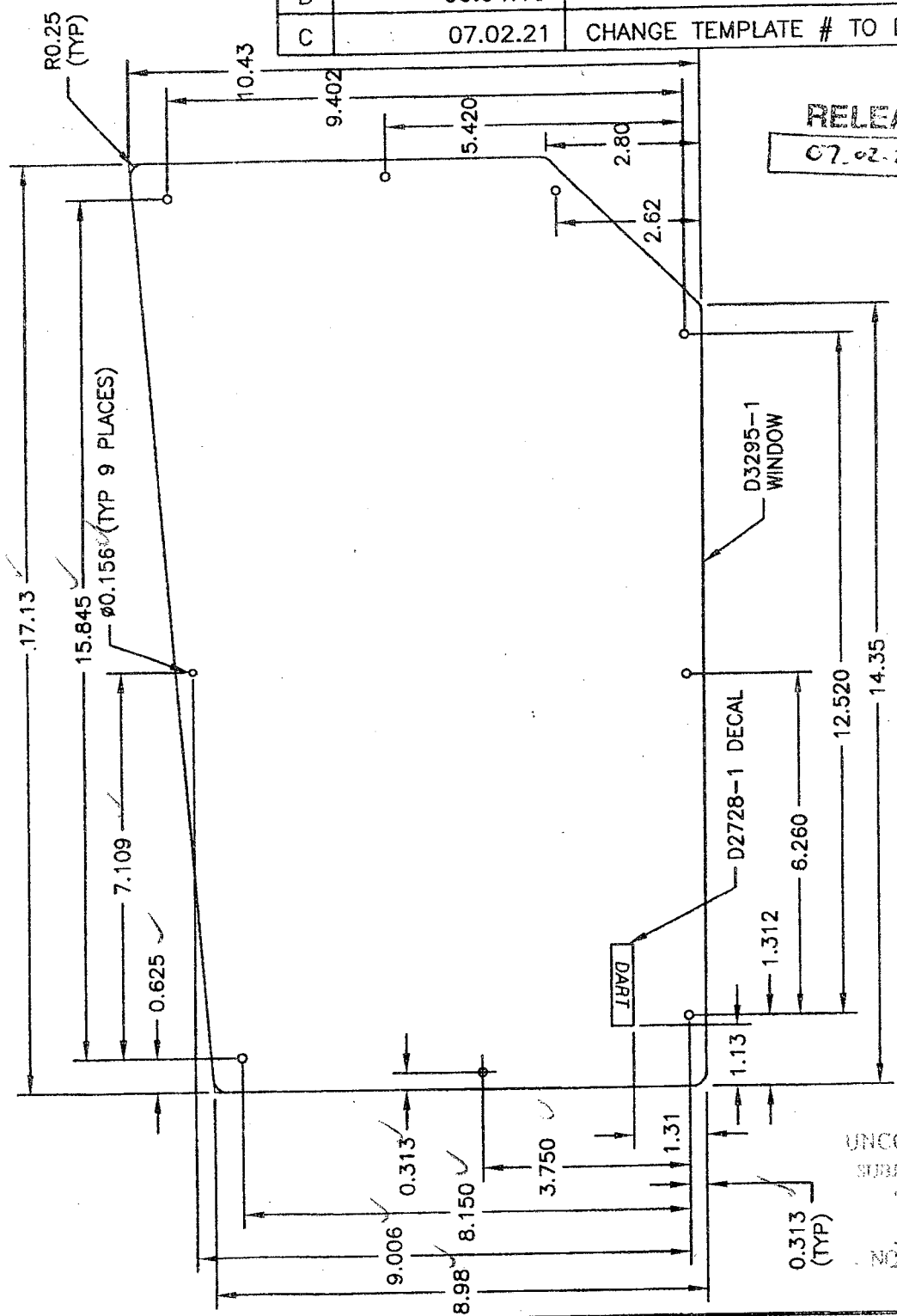
CU 07-06-05



DESIGN	CP	DRAWN BY	SSH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		APPROVED		DRAWING NO. D3295	REV. C SHEET 1 OF 1
DATE	07.02.21	TITLE	FLOOR WINDOW	SCALE	1:3
A	04.06.28	NEW ISSUE			
B	06.04.13	UPDATE MATERIAL PER NCR 029			
C	07.02.21	CHANGE TEMPLATE # TO DT8822			

RELEASED  
07.02.26

- D3295-041 FLOOR WINDOW
- C**
- 1) CHECK DIMENSION WITH TEMPLATE DT8822
  - 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
  - 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS C CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 32689

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DART AEROSPACE LTD		Work Order: 32689
Description: Floor Window		Part Number: D3295-1
Inspection Dwg: D3295 Rev: C		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.156"	+0.005 -0.001	2.156"				
17.13"	±0.030"	17.130"				
15.845"	±0.010"	15.845"				
7.109"	±0.010"	7.109"				
.625"	±0.010"	.628"				
.313"	+0.010"	.315"				
9.006"	±0.010"	9.006"				
8.988"	±0.030"	8.980"				
8.150"	±0.010"	8.150"				
3.750"	±0.010"	3.750"				
.313"	±0.010"	.311"				
1.312"	±0.010"	1.317"				
6.260"	±0.010"	6.260"				
12.520"	±0.010"	12.520"				
14.35"	±0.030"	14.35"				
2.622"	+0.030"	2.611"				
2.80"	±0.030"	2.800"				
5.420"	±0.010"	5.420"				
9.402"	±0.010"	9.402"				
10.43"	±0.030"	10.401"				
R0.250"	±0.030"	R0.250"				

Measured by: J.F	Audited by: Sn	Prototype Approval:
Date: 07/06/03	Date: 07/06/03	Date: 4/9

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	